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### **FINAL REPORT**

### Report Information

Report ID:

76762

Submitting Organisation: 00109424: Novus Sealing Pty Ltd

Account:

130393: Novus Sealing Pty Ltd

AWQC Reference:

130393-2010-CSR-2: Prod Test: Gasket Material 2.

Project Reference:

PT-1346

**Product Designation:** 

Novus 28

Composition of Product:

Compressed non-asbestos fibre gasket material based on Aramid fibres & bonded with

Acrylonitrile/Butadienne rubber.

**Product Manufacturer:** 

Novus Sealing Limited, Cleckheaton, Yorkshire, ENGLAND.

Use of Product:

In-Line/Flange Sealing.

Sample Selection:

As provided by the submitting organisation.

**Testing Requested:** 

AS/NZS 4020:2005 TESTING OF PRODUCTS FOR USE IN CONTACT WITH

**DRINKING WATER** 

Product Type:

Composite

Samples:

Samples were prepared and controlled as described in Appendix A of AS/NZS

4020:2005

Extracts:

Extracts were prepared as described in Appendix C, D, E, F, G, H.

Project Completion Date: 12-Nov-2010

**Project Comment:** 

The results presented herein demonstrate compliance of Novus 28 to AS/NZS 4020

when exposed at area to volume ratios up to 1000 mm2/L at 85°C ± 2°C.

PLEASE NOTE THAT THIS REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL

THE RESULTS STATED IN THIS REPORT RELATE TO THE SAMPLE OF THE PRODUCT SUBMITTED FOR TESTING. ANY CHANGES IN THE MATERIAL FORMULATION, PROCESS OF MANUFACTURE, THE METHOD OF APPLICATION, OR THE SURFACE AREA-TO-VOLUME RATIO IN THE END USE, COULD AFFECT THE SUITABILITY OF THE PRODUCT FOR USE IN CONTACT WITH DRINKING WATER

Witnessen. 11

Michael Glasson APPROVED SIGNATORY



Corporate Accreditation No.1115 Chemical and Biological Testing
This document is issued in accordance
with NATA's accreditation requirements.
Accredited for compliance with ISO/IEC 17025

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A business unit of the South Australian Water Corporation

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# **FINAL REPORT**

# **Summary of Results**

APPENDIX	RESULTS			
C — Taste of Water Extract	Passed at an exposure of 1000 mm2 per Litre.			
D — Appearance of Water Extract	Passed at an exposure of 5000 mm2 per Litre.			
E — Growth of Aquatic Micro-organisms	Passed at an exposure of 5000 mm2 per Litre.			
F — Cytotoxic Activity of Water Extract	Passed at an exposure of 1000 mm2 per Litre.			
G — Mutagenic Activity of Water Extract	Passed at an exposure of 5000 mm2 per Litre.			
H - Extraction of Metals	Passed at an exposure of 5000 mm2 per Litre.			

**Summary Comment:** 

Not applicable.



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### **FINAL REPORT**

**CLAUSE 6.2** 

**Taste of Water Extract** 

Sample Description

The sample consisted of a piece of material measuring 20 mm x 25 mm giving an

approximate surface area of 1000 mm2 per Litre. Extracts were prepared using 1000 mL of

50 mg/L hardness water.

Extraction Temperature 85°C ± 2°C.

**Test Method** 

Taste of Water Extract (Appendix C)

**Test Information** 

**Scaling Factor** 

Not applied.

Results

Not detected.

**Evaluation** 

The product passed the requirements of clause 6.2 when tested at an exposure of 1000

mm2 per litre.

**Number of Samples** 

2.

**Test Comment** 

Not applicable.

Peter Christopoulos



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### **FINAL REPORT**

**CLAUSE 6.3** 

Appearance of Water Extract

Sample Description

The sample consisted of a piece of material measuring 50 mm x 50 mm giving an

approximate surface area of 5000 mm2 per Litre. Extracts were prepared using 1000 mL of

50 mg/L hardness water.

Extraction Temperature 85°C ± 2°C.

**Test Method** 

Appearance of Water Extract (Appendix D)

**Scaling Factor** 

Not applied.

Results

	Test (- Blank)	Maximum Allowed	<u>Units</u>
Colour	1	5	Нυ
Turbidity	0.3	0.5	NTU

Evaluation

The product passed the requirements of clause 6.3 when tested at an exposure of 5000

mm2 per litre.

**Number of Samples** 

1.

**Test Comment** 

Not applicable.

Joanne Clark



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# **FINAL REPORT**

**CLAUSE 6.4** 

**Growth of Aquatic Micro-organisms** 

**Sample Description** 

The sample consisted of a piece of material measuring 50 mm x 50 mm giving an

approximate surface area of 5000 mm2 per Litre. Extracts were prepared using 1000 mL of

test water.

**Test Method** 

Growth of Aquatic Micro-organisms (Appendix E)

Inoculum

The volume of the inoculum was 100 mL

**Scaling Factor** 

Not applied.

Results

Mean Dissolved Oxygen

Control

7.2 mg/L

Mean Dissolved Oxygen Difference Positive Reference

5.6 mg/L

Negative Reference

<0.1 mg/L

Test

0.10 mg/L

**Evaluation** 

The product passed the requirements of clause 6.4 when tested at an exposure of 5000

mm2 per litre.

**Number of Samples** 

1.

**Test Comment** 

Not applicable.

Stephanie Semczuk APPROVED SIGNATORY



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### **FINAL REPORT**

CLAUSE 6.5 Cytotoxic Activity of Water Extract

Sample Description The sample consisted of a piece of material measuring 20 mm x 25 mm giving an

approximate surface area of 1000 mm2 per Litre. Extracts were prepared using 1000 mL of

50 mg/L hardness water.

Extraction Temperature 85°C ± 2°C.

Test Method Cytotoxic Activity of Water Extract (Appendix F)

Scaling Factor Cytotoxic response at 5000 mm2/L.

Results Non-cytotoxic.

Evaluation The product passed the requirements of clause 6.5 when tested at an exposure of 1000

mm2 per litre

Number of Samples 2.

Test Comment The test extracts and blank extracts were used to prepare nutrient growth medium and

subsequently used to grow a cell line (ATCC Number CCL 81) in the analysis. In addition

zinc sulphate (0.4 mmol) was used for the positive control in the analysis.

Brendon King APPROVED SIGNATORY

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### **FINAL REPORT**

**CLAUSE 6.6** 

**Mutagenic Activity of Water Extract** 

Sample Description

The sample consisted of a piece of material measuring 50 mm x 50 mm giving an approximate surface area of 5000 mm2 per Litre. Extracts were prepared using 1000 mL of

50 mg/L hardness water.

Extraction Temperature 85°C ± 2°C.

**Test Method** 

Mutagenic Activity of Water Extract (Appendix G)

**Scaling Factor** 

Not applied.

Results

Bac	er	a	Str	ain

## Number of Revertants per Plate

Salmonella typhimurium TA98 Mean ± Standard deviation	S9 -	Blank 35, 35, 40 36.7 ± 2.9	Sample Extract 42, 43, 34 39.7 ± 4.9	Positive Controls 2119, 2076, 2075 2090.0 ± 25.1	<u>NPD (</u> 20μg)
Mean ± Standard deviation	+	44, 26, 35 35.0 ± 9.0	42, 29, 38 36.3 ± 6.7	2707, 2105, 2788 2533.3 ± 373.2	<u>2-AF</u> (20μg)
Salmonella typhimurium TA100 Mean ± Standard deviation	-	249, 238, 232 239.7 ± 8.6	252, 277, 272 267.0 ± 13.2	609, 598, 704 637.0 ± 58.3	Azide (1.0µg)
Mean ± Standard deviation	+	342, 292, 293 309.0 ± 28.6	300, 298, 295 297.7 ± 2.5	1406, 1500, 1548 1484.7 ± 72.2	<u>2-AF</u> (20μg)
Salmonella typhimurium TA102 Mean ± Standard deviation	-	483, 531, 534 516.0 ± 28.6	463, 501, 412 458.7 ± 44.7	1799, 1815, 926 1513.3 ± 508.7	Mitomycin C (2μg)
Mean ± Standard deviation	+	522, 556, 587 555.0 ± 32.5	497, 457, 477 477.0 ± 20.0		

Comments

S9 was used as a metabolic activator. NPD (4-nitro-o-phenylenediamine), Azide, and Mitomycin C are specific positive controls for strains TA98, TA100 and TA102 respectively while 2 - AF (2-aminofluorene) when used in conjunction with S9 is a positive control for both TA98 and TA100

**Evaluation** 

The product passed the requirements of clause 6.6 when tested at an exposure of 5000 mm2 per litre

**Number of Samples** 

**Test Comment** 

Not applicable.

Peter Christopoulos APPROVED SIGNATORY



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### **FINAL REPORT**

**CLAUSE 6.7** 

**Extraction of Metals** 

Sample Description

The sample consisted of a piece of material measuring 50 mm x 50 mm giving an

approximate surface area of 5000 mm2 per Litre. Extracts were prepared using 1000 mL of

50 mg/L hardness water.

Extraction Temperature  $85^{\circ}\text{C} \pm 2^{\circ}\text{C}$ .

**Test Method** 

Extraction of Metals (Appendix H)

**Scaling Factor** 

Not applied.

**Method of Analysis** 

All methods used to determine concentrations of metals are based on those described in the 21st edition of Standard Methods for the Examination of Water and Wastewater published by the APHA, AWWA and WEF (2005). The methods have been adapted for

the instrumentation in use at the Australian Water Quality Centre.

Concentration of the metals described in Table 2 of the AS/NZS 4020:2005 are

determined as follows:

Antimony, Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Mercury, Molybdenum,

Nickel and Selenium by inductively coupled plasma mass spectrometry. Silver by graphite furnace absorption spectrophotometry (Varian).

Results	Limit of Reporting	Blank	Test 1	Test 2	Max Allowed
	mg/L	mg/L	mg/L	mg/L	mg/L
Final Extract					
Antimony	0.0005	<0.0005	<0.0005	< 0.0005	0.003
Arsenic	0.0003	< 0.0003	< 0.0003	< 0.0003	0.007
Barium	0.0005	0.0020	0.0016	0.0016	0.7
Cadmium	0.0001	<0.0001	<0.0001	<0.0001	0.002
Chromium	0.0001	<0.0001	<0.0001	0.0001	0.05
Copper	0.0001	0.0006	0.0003	<0.0001	2.0
Lead	0.0001	0.0001	0.0002	< 0.0001	0.01
Mercury	0.00003	0.00004	< 0.00003	< 0.00003	0.001
Molybdenum	0.0001	<0.0001	< 0.0001	< 0.0001	0.05
Nickel	0.0001	0.0002	<0.0001	< 0.0001	0.02
Selenium	0.0001	<0.0001	<0.0001	< 0.0001	0.01
Silver	0.002	< 0.00003	<0.00003	<0.00003	0.1

Evaluation

The product passed the requirements of clause 6.7 when tested at an exposure of 5000 mm2 per litre

**Number of Samples** 

1.

**Test Comment** 

Not applicable.

Dzung Bui

APPROVED SIGNATORY

